22 0520 – Plumbing Design Criteria

1. Design Statement
   a. The new Plumbing systems shall have the following characteristics:
      i. Protection of the public water supply.
      ii. User safety and comfort.
      iii. Universal accessibility.
      iv. Energy responsiveness.
      v. Flexibility for future changes.
      vi. Durability.
      vii. Ease of maintenance.
      viii. Reliability and redundancy.
   b. Every effort will be made to design, layout and install equipment in locations which will
      tend to encourage routine preventive maintenance by providing easy access for
      maintenance personnel. Manual isolation valves will be provided to enable servicing,
      expansion of, renovation or construction of any part of the existing facility without
      unscheduled interruption of services in adjacent areas.

2. All systems, equipment and fixtures shall be designed in accordance with the Massachusetts
   State Building Code, Massachusetts State Plumbing Code, applicable local Codes and
   Ordinances, the Owner’s Design Guidelines, and good engineering practices.

3. The Plumbing Subcontractor shall purchase (furnish and install) domestically-produced products
   for all systems when possible.

4. Codes, Standards and References

5. Commissioning
   a. The Design Team shall provide fully integrated design documents to ensure all required
      Contractors are fully responsible for supporting the Commissioning activities for the
      proposed systems to be commissioned. All required labor hours and materials shall be
      included for, at a minimum but not limited to, meetings, supporting documentation,
      field testing activities, ancillary testing equipment, off-season testing, data storage,
      support for 10 month warranty verification (if required), etc.
b. The Design Team shall work with the project Commissioning Agent to incorporate all of their testing requirements into the contract specifications.

6. Sustainable Design Initiatives

a. The project has been registered under the USGBC LEED – NC Version 2.2 Green Building Rating System. Contractor responsibilities relative to the LEED Certification process in general and credit documentation in particular are defined in Division 1.

b. Plumbing systems and equipment with particular emphasis on sustainable design and integral to LEED Certification include, but are not limited to, the following:

   i. Premium Efficient Motors
   ii. Low Flow Plumbing Fixtures
   iii. Low VOC Sealants and Adhesives
   iv. Construction IAQ Management Plan

7. Coordination of Work

a. The Plumbing Contractor shall compare his drawings and specifications with those of other Trades and report any discrepancies between them to the Architect and obtain from the Architect written instructions for changes necessary in the mechanical or electrical work, to ensure that all work is installed in coordination and cooperation with other Trades installing interrelated work. Before installation, the Plumbing Contractor shall make proper provisions to avoid interferences in a manner approved by the Architect. All changes required in the work of the Plumbing Contractor caused by his negligence, shall be corrected by him at his own expense, to the Architect's satisfaction.

b. Locations of piping and equipment shall be adjusted to accommodate the new work with interferences anticipated and encountered during installation. The Plumbing Contractor shall determine the exact routing and location of his systems prior to fabrication or installation of any system component. Accurate measurements and coordination drawings will have to be completed to verify dimensions and characteristics of the various systems' installations.

c. Lines which pitch shall have the right-of-way over those which do not pitch. For example, waste piping shall normally have the right-of-way. Lines whose elevations cannot be changed shall have the right-of-way over lines whose elevations can be changed.

d. Offsets, transitions and changes of direction in all systems shall be made as required to maintain proper headroom and pitch of sloping lines whether or not indicated on the drawings. The Plumbing Contractor shall provide manual air vents and drains as
required for his work to affect these offsets, transitions and changes in direction, as applicable.

e. All work shall be installed in a way to permit access (without damage to other parts) of valves, cleanouts, shock absorbers, traps and all other system components provided under this Contract requiring periodic replacement or maintenance. All piping shall be arranged in a manner to clear the openings of swinging overhead access doors, ceiling tiles and cleaning access doors in ductwork.

i. Access to any and all components requiring servicing, adjustment, calibration, maintenance or periodic replacement shall be provided so that the Owner's operations personnel can freely gain access without removal of any materials other than the access panel or ceiling tile. Access shall be understood to mean free, clear and unobstructed from the floor up to the device and/or component being serviced.

ii. Fire-rated access doors with closers shall be provided for all rated assemblies.

f. The Contract Drawings are diagrammatic only intending to show general runs and locations of piping, valves, equipment and specialties and not necessarily showing all required offsets, details and accessories and equipment to be connected. All work shall be accurately laid out with other Trades to avoid conflicts and to obtain a neat and workmanlike installation which will afford maximum accessibility for operation, maintenance and headroom.

g. Where discrepancies in scope of work as to what Trade provides items, such as starters, disconnects, flow switches, electric control components, etc., exist, such conflicts shall be reported to the Architect prior to signing of the Contract. If such action is not taken, the Plumbing Contractor, as applicable, shall furnish such items as part of his work, for complete and operable systems and equipment, as determined by the Architect.

h. Where drawing details, plans and/or specification requirements are in conflict and where pipe is shown to be different between plans and/or between plans and sections or details, the most stringent requirement will be included in the Contract. Plumbing systems and equipment called for in the specification and/or shown on the drawings shall be provided under this Contract as if it were required by both the drawings and specifications. However, prior to ordering or installation of any portion of work which appears to be in conflict, such work shall be brought to Architect’s attention for direction as to what is to be provided.

i. Final location of all outlets, sinks, faucets and trim shall be coordinated with the Architect’s elevation plans and/or other Architectural details, as applicable. Offsets of piping, added fittings, valves, elbows, flexible connections, etc., shall be provided as required to comply with the Architectural floor plans, elevation plans and/or installation details. Obtain approval of locations of all devices from Architect in the field, prior to installation.
j. Equipment and/or hoods, dishwashers, etc., or other type of equipment shown on the Plumbing or Architectural drawings to be provided with services, such as piping, traps, drains, valves, etc., shall be included under this Contract as applicable, including all piping connections to systems, to make equipment completely operable. Additional piping, valves, flexible fittings, etc., shall be provided to accomplish the above requirement, as required, all as part of this Contract, at no additional cost to the Owner.

8. Coordination Drawings

a. Before materials are purchased, fabricated or work is begun, the Plumbing Contractor shall prepare coordination drawings in cooperation with all trades for all floors/areas, including buried systems/services (all-Trade-composite at 1/4" scale), showing the size and location of his equipment and lines, in the manner described herein under General Requirements. Any sections of difficult areas shown in the contract documents are for reference only and do not dictate how to layer or install the trades.

b. The HVAC Contractor shall take the lead in the coordination drawing process to produce the Architectural backgrounds. A detailed drawing schedule shall be produced to conform to the scale drawing requirements as herein listed and submitted for review. Coordination drawings are for the CM and Architects/Engineer use during construction and shall not be construed as shop drawings or as replacing any shop drawings. The coordination drawings, when corrected for actual "as-built" conditions, will be reviewed by the Architect, corrected and become the Record Drawings to be submitted to the Owner for his use.

c. The cost of producing and reproducing the drawings will be included under the Contract of each Trade, including the cost or preparation of the Architectural building outlines. This process may include multiple revisions to these drawings which will be included in the cost. The intent is to provide a fully coordinated set of documents between trades no matter how many times they may have to be redone. The HVAC Contractor shall take the lead to produce the Architectural backgrounds, show all ductwork, piping, etc., and circulate the drawings to any of his Subcontractors and the other Trades (Plumbing, Fire Protection, Electrical, etc.), so that they can indicate all their work as directed by the CM and Architect as required, to result in a fully coordinated installation.

d. In addition to the regular coordination drawing review, the plumbing work will also be reviewed by the Architect/Engineer to ensure that the system and equipment arrangements are suitable to provide maintenance access and service as follows:

   i. Valves and instrumentation should be grouped where possible and positioned in accessible locations.

   ii. Valves on all insulated piping shall be furnished and installed with extended stem handles.

e. Prepare a complete set of computer-based drawings
i. Prepare a complete set of computer based drawings:

ii. Format shall be:

1. AutoCAD (Latest Version)
2. REVIT (Latest Version)

iii. Scale not less than 1/4” scale equals 1'-0", showing basic layout for the structure and other information as needed for preparation of Coordination Drawings.

iv. The drawings shall indicate the layout of all specialty tradework as indicated herein and shall be designated as Coordination Drawings.

v. Any drawing requirement to assist the Contractor will require:

1. A signed liability release form will be required from the Contractor prior to the release of the disk from the Engineer.

vi. For 3-D projects see Section 220510 “3D Building Information” for additional information

f. Highlight all fire rated partitions on the Coordination Drawings for appropriate coordination.

g. The main paths for the installation or removal of all MEP & FP equipment from mechanical and electrical rooms shall be clearly indicated on the Coordination Drawings.

h. Each of the specialty trades shall add its work to the base drawings with appropriate elevations and grid dimensions. Specialty trade information shall be required for mechanical rooms, crossovers and for spaces above ceilings where congestion of work may occur such as corridors and, where required, entire floors.

Drawings shall indicate horizontal and vertical dimensions to avoid interference with structural framing, ceilings, partitions and other services. Indicate elevations relative to finish floor for bottom of piping. Sections shown in the contract drawings are diagrammatic only and all trades shall share and coordinate sectional views used.

i. Specialty Trade shall include:

1. Plumbing system
2. HVAC piping and associated control systems
3. Electrical
4. Sheet metal work
5. Fire protection system
6. Automatic temperature control
7. Fire alarm
8. Security
9. Telecommunications
10. Pneumatic tube

11. Commissioning Review and Comments

i. Upon completing their portion of the Coordination Drawings, each specialty trade shall sign, date and submit the Coordination Drawings to the CM, Architect/Engineer for review.

j. Where conflicts occur with placement of materials of various trades, the CM shall be responsible to coordinate the available space to accommodate all trades. Any resulting adjustments shall be initialed and dated by the affected specialty trade Contractor. The CM shall then final date and sign each drawing.

k. Fabrication of materials shall not start until Coordination Drawings have been signed, reviewed, and distributed to all parties as indicated herein.

l. Distribution of Coordination Drawings: (Modified for clarification)

   i. The CM shall provide one print of each Coordination Drawing to:

      1. Each specialty trade Subcontractor.

      2. Owner.

      3. General Contractor.

      4. Architect (for record purposes).

      5. Engineer.

m. After Distribution

   i. Resolve all interferences not previously identified.

n. Coordination Drawings shall include but are not necessarily limited to:

   i. Structure. (Beams, cross bracing, columns, gusset plates, etc.).
ii. Partition/room layout, including indication of smoke and fire resistance rated partitions.

iii. Ceiling layout and heights.

iv. Light fixtures.

v. Access panels.

vi. Sheet metal, heating coils, heat pumps, grilles, diffusers, duct flanges, and pipe hanger/supports and pipe support steel, guides, expansion compensators, kitchen exhaust access doors, and take-offs from the duct risers, etc.

vii. All heating piping and valves.

viii. Smoke and fire dampers including access doors.

ix. Soil, waste and vent piping.

x. Primary water and gas pipes.

xi. Major electrical, fire alarm, and security conduit runs (All sizes) panelboards, feeder conduit and racks of branch conduit (All). Motor control centers, starters and disconnects including shaft coordination for larger conduit riser junction boxes to ensure access for JBs and JBs sized to access all cables, and access to splice cables.

xii. Sprinkler piping and heads.

xiii. All equipment, including items in the Contract as well as Owner Furnished / Contractor Installed (O.F.C.I.) and Owner Furnished / Owner Installed (O.F.O.I.) items.

xiv. Equipment located above finished ceiling requiring access for maintenance and service. In locations where acoustical lay-in ceilings occur indicate areas in which the required access area may be greater than the suspended grid systems.

xv. Rainwater piping

xvi. Existing conditions, including but not limited to, Mechanical, Plumbing, Fire Protection and Electrical items.

xvii. ATC panels

xviii. Cable tray

xix. Beam Penetrations
o. All shaft coordination drawings shall be detailed with the appropriate sizes for all ducts, HVAC pipe, conduits, fire protection piping & Plumbing waste, vent, water, gases etc. Hanger support types, miscellaneous support steel shall be detailed to allow for proper clearances and appropriate insulation thickness. Shaft coordination drawings shall be submitted for review in plan and elevation views.

p. The Architect’s response to all requests for information (RFI’s) generated by the trade contractors shall be distributed to all other affected trades as if this information was contained in the original contract documents. In other words, the party that issues an RFI is responsible for distributing the information to all affected parties.

q. The Plumbing Contractor must include in his bid sufficient dollar amounts to coordinate the work of this Contract. This project is complex and will require additional time to coordinate all Trades and allow implementation of the Owners Standards and maintenance serviceability requirements. This requirement shall include, but not be limited to, producing the coordination drawings, as many times and as many drawings as required, to ensure serviceability of equipment, as approved by the Architect.

9. Record Drawings

a. The Plumbing Contractor shall maintain, current at the site, a set of Contract Drawings for his portion of the work on which he shall accurately show the actual installation of all work provided under his Contract indicating any variation from the Contract Drawings, in accordance with the General Conditions and Supplementary General Conditions.

Changes whether resulting from formal change orders, requests for information, or other instructions issued by the Architect shall be recorded. Include changes in sizes, location and dimensions of piping, equipment, etc.

b. The Plumbing Contractor shall indicate progress by coloring-in various pipes and associated appurtenances exactly as they are installed. This process shall incorporate both the changes noted above and all other deviations from the original drawings whether resulting from job conditions encountered or from any other causes.

c. The marked-up and colored-up prints will be used as a guide for determining the progress of the work installed. They shall be reviewed periodically by the Architect and Owner’s representatives and they shall be corrected if found either inaccurate or incomplete. This procedure is mandatory. Marked up drawings shall include all flow diagrams, schedules, details and control diagrams.

d. The Plumbing Contractor shall meet at a minimum on a monthly basis, with the Owner’s representative to transfer the information from his Plumbing marked-up and colored-up prints to a set which will become the basis for preparation of as-built drawings.
e. Upon completion of the project, each Contractor shall submit his marked-up drawings to the Architect for review and comment. After the Architect reviews and comments on this set of documents, each Contractor shall prepare as-built drawings on CAD using AutoCAD (Latest Version). When the work is completed, each Contractor shall provide 2 hard copies to the Architect for submittal to the Owner and disks with all documentation and a set of reproducible drawing plots marked "As-Built" drawings. The Contractor shall bear all costs of producing the CAD "As-Built" drawings, providing all necessary drawing changes and printing the reproducible drawings for the work under his charge.

10. RO / DI Water System

a. The RODI system manufacturer shall provide a trained Factory Field Service Engineer or Technician for installation supervision, media loading, system start up, loop balancing and sanitization.

b. System start up shall include verification that all equipment and controls are in working order and that the system equipment provides the water quality as specified herein.

c. Training for the RODI system shall consist of a minimum of 8 hours of time for a factory-trained representative to train the Owner’s operators on the theory of the equipment supplied as well as the operation of each piece of equipment.

11. RO / DI Water Decontamination

a. This Contractor shall be responsible for final decontamination of the complete RO/DI system including existing loop piping. Decontamination method shall be in accordance with Owner’s requirements.

b. The chemical disinfectant "Minncare" or equal shall be used. The dilution dosage shall be 0.5% minimum to 3.0% maximum. The dilution must be calculated and recorded on log sheets. The contact time shall be 24 hours.

c. Contractor shall perform microbiological testing prior to decontamination.

d. The mixed bed deionizers shall be bypassed or disconnected.

e. The ultra-violet sterilizers shall be turned off.

f. Contractor shall change filters and clean housing.

g. Add the appropriate amount of disinfectant to the storage tank to circulate the disinfectant through the loop. All use points shall be opened briefly to expose decontamination solution. Minncare shall be verified at each point of use by using a test strip.

h. Shut down the distribution pump and isolate the loop to maintain solution contact time.
i. After 24 hours, the tank shall be drained and rinsed. The loop return shall be diverted to drain and the rinse water shall be checked for positive oxidant response.

j. Tank shall be filled with RO water and the mixed beds connections shall be flushed with clean RO water.

k. The mixed beds shall be recommended to the system only after no decontamination solution is detected.

l. The pumps and the UV sterilizers shall be turned on and the loop shall be slowly pressurized.

m. All use points shall be flushed clean.

n. The loop return diverted to drain shall be run until it is free of decontamination solution and then reconnected to the tank. After the system is running for one hour, all use points shall be flushed.

12. Testing of Purified Water Systems

a. General

i. All piping systems shall be subjected to testing with water, nitrogen, gas or air as noted and shall hold tight at the pressure head stated for the time interval required without adding air or water. While any system is being tested, required head or pressure shall be maintained until all joints are inspected. All systems tested in the existing building shall be tested with air before water.

ii. All tests shall be witnessed by the GC/CM having jurisdiction and the Architect/Engineer, with 48 hour notice given these authorities.

iii. All equipment, material and labor required for testing any of the various systems or any part thereof shall be furnished by this Contractor.

b. High Purity Water Piping Systems: Upon completion of these piping systems, including cooling for a minimum of (1) hour and the system empty of water, a test using compressed nitrogen gas N.F. or clean dry air can be done with the pressures not to exceed 5 psi to determine any obvious leaks. A hydrostatic test shall be done by filling the system with product water and opening valves and vents to purge the system of any air. Begin pressurizing the system in 10 psi increments up to 100 psi and holding the pressure for a minimum of 2 hours and up to a recommended 12 hours. Due to the natural creep effects of plastic pipe, the pressure should be checked after 1 hour. If the drop is less than 10 psi, pump the pressure back up. At this time, the system may be pressurized to the system pressure. If the pressure decreases more than 10% and ambient temperatures have been maintained, consider the test a failure. If the pressure drops less than 10 psi after 1 hour, pump the pressure back up to system pressure.
After 2 or 3 hours the pressure holds, the test will be considered a success. Refer to manufacturer’s recommendations and procedures for additional information.

c. Defective Work: If inspection or tests show defects, such defective work or material shall be replaced and inspection and tests shall be repeated. All repairs to piping shall be made with new materials. No caulking of screwed joints or holes will be acceptable.

22 0553 – Plumbing Identification

1. General

   a. Acceptable manufactures contingent on compliance with the specification and Harvard Medical School Piping System Control.

      i. Seton

      ii. W. H. Brady Company

      iii. Marning Services Incorporated

2. Pipe Identification and Valve Tags

   a. All piping, except that piping which is within inaccessible chases, shall be identified with semi-rigid plastic identification markers equal to Seton Setmark pipe markers.

      i. Direction of flow arrows is to be included on each marker.

      ii. Each marker background shall be appropriately color coded with a clearly printed legend to identify the contents of the pipe in conformance with the “Scheme for the Identification of Piping Systems” (ASME A13.1-1981).

      iii. Setmark snap-around markers shall be used for overall diameters up to 6” and strap-around markers shall be used above 6” overall diameters.

   iv. Markers shall be located:

      1. Adjacent to each valve
      2. At each branch
      3. At each cap for future
      4. At each riser takeoff,
      5. At each pipe passage through wall (each side)
6. At each pipe passage at 20’ – 0” intervals maximum.

v. Underground pipe markers:
   1. Provide detectable tape on all underground piping:
   2. Labels shall be color coded and labeled the same as indoors.

vi. Valve Tags
   1. All valves shall be designated by distinguishing numbers and letters carefully coordinated with a valve chart.
   2. Valve tags shall be color coded 0.032” anodized aluminum tags, with engraved letters similar to Seton S Type 250-BL or approved equal.
      a. Plumbing tags shall be square 2” x 2” similar to Seton 42769.
      b. Lettering shall be ¼” high for type service and ½” for valve number. Tag shall indicate service and valve number.
      c. Each service shall be a different color.
   3. Tag shall be attached to valves with chain similar to Seton No 16 stainless steel jack chain.
   4. Whenever a valve is above a hung ceiling, the valve tag shall be located immediately above the hung ceiling.

vii. Furnish a minimum of two (2) typed valve lists
   1. Each framed under Plexiglas. Each chart shall be enclosed in an approved 0.015” thick plastic closure for permanent protection.
   2. Valve numbers shall correspond to those indicated on the Record Drawings and on the printed valve lists.
   3. The printed list shall include the valve number, location and purpose of each valve.
   4. It shall state other necessary information such as the required opening or closing of another valve when one valve is to be opened or closed.
5. Printed framed valve lists shall be displayed in each Mechanical Room or in a location designated by the Owner.

viii. Valve Data Base

1. Provide a valve data base for all valves to operate on the building computer.

2. Every valve shall include:
   a. Tag Number
   b. Service (cold water, etc.)
   c. Size
   d. Operation
   e. Location
   f. Manufacture
   g. Model number
   h. Submittal reference

3. Materials
   a. Pipe labels shall be a UV-resistant indoor/outdoor vinyl.
      i. Pipe Marking Color
         1. Pipe labels should indicate both the contents of the pipe and its direction of flow. Arrows at one or both ends indicate flow; the contents are indicated by text and by a standard color scheme.

      ii. Pipe Marker Size Chart
         1. Pipe diameter determines the appropriate label and text sizes, as shown in the following table:
Outside Pipe Diameter (including insulation) | Minimum Length of Label Color Field | Minimum Letter Height
--- | --- | ---
Inches | mm | Inches | mm | Inches | mm
.75 – 1.25 | 19 – 32 | 8 | 203 | .5 | 13
1.5 – 2 | 38 – 51 | 8 | 203 | .75 | 19
2.5 – 6 | 64 – 152 | 12 | 305 | 1.25 | 32
8 – 10 | 203 – 254 | 24 | 610 | 2.5 | 64
>10 | >254 | 32 | 813 | 3.5 | 89

iii. Pipe Label Components

1. Require Items

   a. System name

   b. Flow direction arrows on both ends

   c. Text: “Configuration Controlled System DO NOT ALTER HMS Facilities”

   d. Two Barcodes and Asset Numbers

iv. Pipe Label Placement

1. Labels should be positioned on the pipes so they can be easily read. Proper label placement is on the lower side of the pipe if the employee has to look up to the pipe, on the upper side of the pipe if the employee has to look down towards the pipe, or directly facing the employee if on the same level as the pipe. Labels should be located near valves, branches, where a change in direction occurs, on entry/re-entry points through walls or floors, and on straight segments with spacing between labels that allows for easy identification approximately every 25-50 feet.

v. Asset Label Standards

Convention:
X – SYS TYP - ####

X = Building
SYS = System
TYP = Asset Type
##### = Sequential Asset Number
# System Color Description

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<tr>
<th>System</th>
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# Building Letter Description

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### 22 1110 – Plumbing Valves

1. **Water Valves**
   
   a. Isolation/shut-off valves 3” and smaller shall be all bronze ball valves Watts Series B-6000, Apollo 77-200, Nibco 585-70, Hammond 8501 or Milwaukee BA100, full port Teflon seated ball and 2-piece valve body designed for 600 psi water.
   
   b. Isolation/shut-off valves 4” and larger shall be Nibco F-510-S6-R-66FS, F-515-S6-F-66-FS, F-530-S6-R-66-FS or Watts Series G4000 and G4000 M1 bronze fitted ball valves, flanged ends, iron body, 200 psi WOG, .
   
   c. Drain valves shall consist of ball valve with threaded cap. Provide at all low points in water piping system and at the base of all risers so that entire system may be drained, Apollo 78-103, Nibco 585-70 HC or Hammond 8501.
   
   d. Check valves 3” and smaller shall be Nibco S-413 –W, solder end, bronze body swing check, bronze disk, 200 psi WOG.
   
   e. Check valves larger than 4” shall be Watts Series 411, Nibco F-918B or Hammond IR1124, flanged end, iron body with epoxy coated trim, swing check, 200 psi WOG.
   
   f. Balancing valves for hot water circulation shall be Circuit Setter type, Armstrong, B&G, Nibco or approved equal with memory stop and calibrated nameplate. Combination shut-off and balancing valves are unacceptable.

2. **Drainage Valves**
   
   a. Ball valves on sewage and drainage ejector discharge piping shall be Nibco F-510-S6-R-66FS, F-515-S6-F-66-FS, F-530-S6-R-66-FS or Watts Series G4000 and G4000M1, flanged ends, 150 psi.
   
   b. Check valves on sewage and drainage ejector discharge piping shall be Kennedy 106LW, Nibco F-918L+W or Hammond IR1124LW, iron body, flanged ends, bronze disc with lever and weight.
   
   c. Gate valves for special waste ejector discharge shall be ASAHI/America, polypropylene, flanged ends with EPDM seals, bubble tight, quick opening valve, non-rising stem, 100 psi.
d. Check valves for special waste ejector discharge shall be ASAHI/America, polypropylene, flanged ends, with EPDM seals and seats, top entry, vertical or horizontal orientation.

e. Backwater valves J.R. Smith #7012 cast iron, bronze mounted, hub end, exterior shall be waterproofed, bolted and extended cover to suit finish floor or grade.

3. Mixing Valves

a. Provide at each hot water heating system a master thermostatic mixing valve. The units shall be thermostatic controllers with check stops, strainers, outlet thermometer, volume control and chrome finish as detailed on the drawings. Lawler Series #800 high/low mixing valve, (#805-86108-05 for flow rates of 100 GPM at 10 PSID, #802-86008-05 for flow rates of 40 GPM at 10 PSID, #801-86208-05 for flow rates of 25 GPM at 10 PSID). Contact manufacturer for flow rates over 100 GPM. Leonard, Symmons, Powers or approved equal.

b. Emergency station (shower and eye/facewash) mixing valve shall be Lawler 911 E-85808-01 or approved equal. The valve shall be capable of high and low flows, positive hot water shut-off, integral cold water by-pass, integral check stops, strainer, volume control, thermometer and control mechanism to fail open to full capacity flow of cold water in the event of either the hot water supply is shut down or thermostatic control failure. Leonard, Symmons, Powers or approved equal.

c. Lavatories shall be provided with point of use mixing valves, Watts Model USG-B, Powers #480 or approved equal where required by code. Device shall comply with ASSE 1070 and shall have lock feature.

4. Natural Gas Valves

a. Valves 3” and smaller shall be Apollo Series 70-100-07, Nibco F.P. 600 or Hammond 8501-03, threaded bronze ball valve, 600 psi WOG.

b. Valves 4” and larger shall be Rockwell Figure 143, semi-steel, lubricated plug valve, flanged ends, wrench operated, 200 psig WOG.

c. Natural gas fire valves shall be Eiter Inner-Tite, flanged ends with spring activated fuse plug set to operate at 165°F. Shall conform to ANSI B16.1 and MSS-SP-71 Type 1.

d. All natural gas valves shall be approved by the state and local codes.

5. Pressure Reducing valves

a. The PRV shall be Watts ACV-115 Series. The valve shall maintain a constant downstream pressure regardless of demand fluctuations. The control shall be an adjustable, spring loaded, direct acting, normally open, diaphragm valve designed to permit flow when controlled pressure is less than the spring setting. The control system shall consist of an
adjustable opening speed needle valve and adjustable closing speed flow control valve. The specification shall note when valves 6” and larger are to be installed with the stem in a horizontal position.

i. Provide pressure gauges and shut-off valves on inlet and outlet of all pressure reducing valves.

22 1120 Plumbing Piping

1. General
   a. All systems under this Section shall be provided with valves to permit complete and/or sectional control of the system. They shall be located to permit easy operation, replacement and repair. They shall be installed where shown on the drawings, or as herein specified. They shall be the product of the specified manufacturer.
   b. All equipment shall be installed with isolation valves for service shut off. Equipment shut off valves shall be screwed ends, grooved or flanged. If screwed ends are provided, a union between equipment and valve shall be provided.
   c. The Plumbing Subcontractor shall purchase (furnish and install), domestically-produced products for all systems when possible.

2. Water
   a. Cement Lined Ductile Iron Pipe and Fittings
      i. Below Ground Water Service Piping (4” and Larger)
         2. Fittings and special castings shall be Class 250 cement lined ductile iron and shall conform to ANSI A21.10 and A21.11. Joints shall be made with push-on Tyton joints or screwed flanges and shall be rodded and clamped. Incoming water services shall be provided with two (2) Dresser model 38 or Megalug 1100 Series flexible couplings.
   b. Copper Tubing and Fittings
      i. All Aboveground Potable and Non-Potable Water Systems
         1. Tubing to be Type L hard temper with wrought copper fittings conforming to ASTM B88-and ASME B16.22. All joints shall be soldered with ASME AWS/A5.8 lead free solder.
         2. ProPress copper tubing will be acceptable for all piping 2” and smaller.
3. The Plumbing Subcontractor shall match existing (use the same material) which exists in the building they are working.

c. Copper Tubing and Fittings

   i. Type K Below Ground Water Systems (3” and Smaller)

      1. Tubing to be Type K, soft temper brazed joints with bituminous coating. Conforming to ASTM B88 and fittings conforming to ASME B16.22.

d. Polypropylene Pipe and Fittings

   i. All Aboveground and Below Ground Potable and Non-Potable Water Systems

      1. Pipe shall be manufactured from a PP-R-CT resin meeting the short-term properties and long-term strength requirements of ASTM F 2389. The pipe shall contain no rework or recycled materials except that generated in the manufacturer’s own plant from resin of the same specification from the same raw material. All pipe shall be made in an extrusion process. Domestic hot water shall contain a fiber layer (faser) to restrict thermal expansion. All pipe shall comply with the rated pressure requirements of ASTM F 2389. All pipe shall be certified by NSF International as complying with NSF 14, NSF 61 and ASTM F 2389 or CSA B137.11.

      2. PPR-CT connections shall be heat fused.

      3. Fittings shall be manufactured from a PP-R resin (Fusiolen) meeting the short-term properties and long-term strength requirements of ASTM F 2389. The fittings shall contain no rework or recycled materials except that generated in the manufacturer’s own plant from resin of the same specification from the same raw material. All fittings shall be certified by NSF International as complying with NSF 14, NSF 61 and ASTM F 2389 or CSA B137.11.

e. The Plumbing Subcontractor shall match existing water piping material within building which he is working.

3. Waste & Vent

   a. Hubless Cast Iron Soil Pipe and Fittings

      i. Aboveground Soil, Waste, Vent and Rainwater Piping

         1. Hubless Cast Iron Soil Pipe: No-hub pipe with Husky SD-4000 soil pipe coupling manufactured by Anaheim Foundry, 4-band clamp. Sealing gasket shall be neoprene in accordance with ASTM C564, CISPI 301-75.
b. Hub and Spigot Cast Iron Soil Pipe and Fittings

   i. Below Ground Soil, Waste, Vent and Rainwater Piping

      1. Asphaltum coated, service weight, cast iron pipe and fittings with resilient neoprene push-on or lead and oakum joints, ASTM A72, ASTM C564-70.

      2. Resilient Neoprene gaskets for 4” and smaller shall be lubricated as per manufacturer’s recommendations and for 5” and larger on adhesive type lubricant shall be used.

   3. PVC Plastic Pipe and Fittings

      a. Below Ground Soil, Waste, Vent and Rainwater

         i. Schedule 40, conforming to STM D4101 and D2665, solvent weld joint system as manufactured by Charlotte, G.F., Harvel or IPEX.

     ii. Above Ground Soil, Waste, Vent and Rainwater Piping

         1. Service weight cast iron pipe and fittings with resilient neoprene push-on joints. ASTM A72, ASTM C564-70.

   c. Copper Tubing and Fittings

      i. Waste and Vent Systems 2" and Smaller

         1. Tubing to be Type L hard temper with wrought copper fittings conforming to ASTM B88-and ASME B16.22. All joints shall be soldered with ASME AWS/A5.8 lead free solder.

         2. Shall not be used for urinal waste piping which shall remain cast iron. May be used for sewage ejector and sump pump discharge piping.

   4. Storm

      a. Hubless Cast Iron Soil Pipe and Fittings

         i. Aboveground Rainwater Piping

            1. Hubless Cast Iron Storm Pipe: No-hub pipe with Husky SD-4000 soil pipe coupling manufactured by Anaheim Foundry, 4-band clamp. Sealing gasket shall be neoprene in accordance with ASTM C564, CISPI 301-75.

      b. Hub and Spigot Cast Iron Soil Pipe and Fittings
i. Below Ground Soil Rainwater Piping

1. Asphaltum coated, service weight, cast iron pipe and fittings with resilient neoprene push-on or lead and oakum joints, ASTM A72, ASTM C564-70.

2. Resilient Neoprene gaskets for 4” and smaller shall be lubricated as per manufacturer’s recommendations and for 5” and larger on adhesive type lubricant shall be used.

3. PVC Plastic Pipe and Fittings

   a. Below Ground Soil, Waste, Vent and Rainwater

      i. Schedule 40, conforming to STM D4101 and D2665, solvent weld joint system as manufactured by Charlotte, G.F., Harvel or IPEX.

   ii. Above Ground Rainwater Piping

      1. Service weight cast iron pipe and fittings with resilient neoprene push-on joints. ASTM A72, ASTM C564-70.

5. Gas

   a. Schedule 40 Black Steel Pipe and Fittings

      i. Black steel pipe Schedule 40 and conforming to ASTM A120-74 (seamless type). Fittings shall be black malleable iron screwed type conforming to ANSI B16.3-71 for pipe 2 1/2" and smaller.

      ii. Pipe 3" and larger and for systems where pressure exceeds 14w.c. shall be welded with Schedule 40 socket welded forged steel fittings conforming to ASME B16.11.

      iii. Gas piping dropping inside concrete block partitions shall be factory wrapped for corrosion protection.

22 1140 – Plumbing Specialties

1. Flanges and Unions

   a. Flanges
i. Flanges shall be companion type, faced and drilled for not less than 125# steam working pressure complete with necessary adapter, and shall be of size and material of adjacent piping.

b. Unions
   i. Provide union connections to fixtures and equipment. Union connections include compression fittings, grooved couplings, and flared fittings.
      1. Unions on copper piping shall be bronze minimum working pressure of 200 psi.
      2. Unions on steel and iron shall be ferrous ground joint brass to iron, rated for the working pressure of the system.

c. Dielectric Fittings
   i. Provide separation between copper and ferrous piping systems such as nipples, unions or flanges. Components shall be equal to Watts or Victaulic/Clearflow.

d. Solder
   i. Domestic water, waste and vent: 95-5 lead free, ASTM B32.

2. Sleeves, Plates and Escutcheons
   i. Refer to Section 220500.

3. Access Panels
   a. Group together valves, traps, cleanouts, etc., concealed in suspended ceilings, walls and furred spaces to reduce the number of access panels, but all valves must be freely accessible for maintenance.
   b. Furnish access panels of proper size to service all concealed traps, valves and cleanouts, but in no case less than 18" by 12" for valves, traps or cleanout, and 24" by 12" for (2) valves, traps or cleanouts, or more.

      Panels shall be of the proper type for material in which they occur to be furnished by this Contractor and turned over to the trade in which they occur for installation by the particular trade Contractor. The exact number of panels shall be determined by the number, location and grouping of traps, valves and cleanouts which must be accessible for servicing and maintaining the plumbing systems. Panels below ceilings shall be key operated.
c. Panels shall have flush doors with #14 USCG steel door and trim #16 USCG steel frame, metal wings for fitting into construction, concealed hinges, and screwdriver operated stainless steel cam lock. Panels shall be shop coated with (1) coat of zinc chromate primer. Valves above removable ceilings shall have tiles marked with tile clips by this Contractor for identification, properly labeled. Panels in toilet rooms adjacent to urinals shall be Type 302, 18 gauge, stainless steel. All locks shall be universal with all building access panels locks.

4. Insulation

a. Scope: The following piping, fittings, and valves shall be insulated:

i. All interior water piping.

ii. Aboveground horizontal rain water piping past the elbow, down the vertical, including drain bodies.

iii. Water, rainwater waste piping in exterior furred ceiling spaces and overhangs.

iv. All piping insulation disturbed or removed as a result or renovation work.

v. All horizontal waste piping receiving cold water condensate.

vi. Handicap sinks and lavatory supply and waste piping.

b. Materials: The following materials are specified:

i. Pipe Insulation: Fiberglass similar to Owens Corning, Manville, Certain-Treed.

ii. Fittings and Valves Insulation

1. Molded or fabricated fitting covers of equal thickness and identical in composition to adjacent pipe insulation, equal to Zeston pre-molded covers. At fittings and valves, the insulation vapor barrier shall be continuous and unbroken.

iii. All materials, including vapor barrier jackets, adhesives, etc., shall be fire retardant and asbestos free.

c. Insulation Thickness

i. The piping, fittings, and valves shall be insulated with the following minimum thicknesses:

1. Hot water and circulation piping: 1” thick on 1/2” to 1-1/4” pipe
and 1-1/2” thick on 1-1/2” and larger pipe

2. Cold water piping: 1” thick

3. Rainwater Piping: 1” thick

4. Frost-Proofed Piping: 3” insulation, dual temperature fire retardant jacket

d. Finish

i. Concealed or Exposed: All service vapor barrier jacket (ASJ Fiberglass 24) on all exposed and concealed horizontal rain water conductor and all exposed and concealed horizontal and vertical water piping, except where flexible tubing insulation is used which requires no vapor barrier. Fittings shall be finished with pre-molded fitting covers.

e. Handicapped Lavatories and Sinks

i. Truebro Handi Lav-Guard, Brocar Products Trapwrap #C-500R or McGuire ProWrap insulation kit, 3-piece interlocking for "P" trap assembly and 2-piece kit for water supplies shall be white flexible vinyl insulation secured with nylon fasteners supplied.

5. Hose Bibbs and Wall Hydrants

a. Hose Bibbs

<table>
<thead>
<tr>
<th>Type</th>
<th>Toilet Rooms and Finished Areas</th>
<th>Mechanical Areas</th>
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<tbody>
<tr>
<td>Toilet Rooms</td>
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<tr>
<td>Listings</td>
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<td>ASSE 1011 (vacuum breaker)</td>
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<tr>
<td>Manufacturer</td>
<td>Chicago 952-CP</td>
<td>998-XKRCF</td>
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<tr>
<td></td>
<td>T &amp; S Brass 40HT</td>
<td>40HT-RB</td>
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<tr>
<td></td>
<td>Speakman SC-5911-IS</td>
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### Wall Hydrant

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<td>Atmospheric**</td>
</tr>
</tbody>
</table>

**Listings:**
- ASME A112.18 / CSA B125.1, ASSE 1011 (vacuum breaker)

**Manufacturer:**
- JR Smith: 5609QT, 5618, 5509QT, 5519, 5560QT, 5810, 5910
- Zurn: Z1310, Z1333, Z1300, Z1330, Z1325, Z1360, Z1385
- Josam: 71350, 71070, 71300, 71300, 71650, 71600, ---
- Wade: 8600, 8607, 8700, 8707, 8706, 8800, 8900
- Woodford: 67, 74, B67, B74, HCB67, Y95, Y30

**Notes:**
- b. **Non-freeze feature will not automatically function when vacuum breaker is specified. The vacuum breaker must be manually tripped to facilitate drainage of hydrant.

### Backflow Preventors

a. Acceptable Manufacturers and requirements
   - i. Provide units approved by the authorities having jurisdiction, the following specified type is utilized to establish quality.
   - ii. This Subcontractor shall make application in the name of the Owner for the installation of the backflow preventors and pay any resultant fees.

b. Reduced Pressure Backflow Preventors
   - i. 2" and Smaller: Watts#LF0095-U-QT, Apollo or Febco lead-free bronze body, stainless steel check seats, unions, strainer and shutoff valves.
   - ii. 2 1/2" and Larger: Watts #LF909W-S-05S&Y, Apollo or Febco lead-free with bronze seats and stainless steel trim, flanged, strainer and shutoff valves.
   - iii. Provide an air gap fitting and full size indirect waste to floor drain.
iv. Provide at Janitors’ Closets and kitchen sinks using chemical dispensers.

c. Provide test kit and spare parts for each type of installed unit. Provide inlet and outlet pressure gauges on units. Test kits shall be by the supplied manufacturer of units.

d. Pressure Vacuum Breaker
   
i. Finished areas and locations unless otherwise noted: Watts #LF80MCQT, Apollo or Febco lead-free compact, chrome plated with integral shutoff valves.

   ii. Mechanical areas and concealed locations: Watts #LF800MCQT, Apollo or Febco lead-free rough brass, replaceable seats with shutoff valves.

   Note: Units must be installed a minimum of 12" above the highest downstream point of use, the unit will discharge water.

e. Vacuum Breaker
   
i. For Hot or Cold Water: Watts #288A, Apollo #38-100 or Febco bronze, atmospheric vent, clean plated in exposed, finished areas. Note: Unit must be installed a minimum of 6" above the highest downstream point of use, the unit will discharge water.

f. Ice Maker
   
i. Provide dual check in-line backflow preventor suitable for continuous pressure application. Watts LF7R, chrome plated and in-field testable.

7. Trap Primers and Water Hammer Arrestors

a. J.R. Smith 5000 Series or Zurn Z-1700 Series - stainless steel "shoktrols" shall be installed on water supply lines to flush valves and to plumbing connected equipment equipped with fast acting valves to control water hammer. They shall be sized and selected in accordance with PDI Standard WH201 with access through wall access panels. Examples of such locations are as follows:

   i. Flushometer valves
   
   ii. Self-closing and metering faucets
   
   iii. Prior to all pressure reducing valves
   
   iv. Prior to all in-line solenoid valves
   
   v. All laundry equipment
vi. Sterilizer water supplies

vii. Autoclaves

viii. Hose spray pre-rinse

ix. Glasswashers, cagewashers and similar equipment

b. Trap Primers

i. Individual fixtures shall be primed by Precision Plumbing products, Inc., model Prime Rite, or Prime Pro. Device shall be machined brass with no springs or diaphragms. Mount 12” above trap to be primed.

ii. Multiple fixtures shall be primed by Precision Plumbing Products, Model PT-4 through 30 and rated for quantity of traps to be served. The priming manifold shall be capable of supplying 2 oz. of water per trap supply at 20 psig every 24 hours. The device shall be factory assembled and pre-piped complete with ball valve, water hammer arrestor, copper barrel hammer arrestor, copper barrel with piston, solenoid valve and 1/2” trap primer connections. Electronic connections include single point 120V, manual override switch breaker, timer with relay. Unit shall be factory tested and supplied in a wall mounted 16 gauge steel cabinet.

iii. Install trap primers at all drains where trap seal is subject to evaporation, including open end drains (OEDs), mechanical room drains that do not receive indirect waste and toilet room floor drains.

8. Drainage Specialties

a. Before setting any drains, cleanouts or wall plates, obtain from the General Contractor the exact information relative to the finished grades of the top of the drains, equipment locations and partition locations. All drainage specialties shall be of the size noted on the drawings and shall be equal to the figure numbers scheduled below. Drainage specialties may be J. R. Smith Company, Zurn, Wade, Josam or Mifab.

b. Cleanouts

i. Cleanouts shall be furnished and installed at all locations required by applicable Codes, in accessible locations, at bottoms of soil and waste stacks, and other locations shown on the drawings and at each change of direction. All cleanouts shall be brought up to finished floor. Outlets shall be caulked or no hub type.
ii. Cleanouts occurring in floors finished with quarry, ceramic tile, brick or granite shall be equipped with flush scoriated round bronze covers and frames as selected by Architect to coordinate with color of flooring, equal to J.R. Smith #4046. Covers shall be adjustable in height.

iii. Cleanouts occurring in resilient tile floors or carpeted areas shall be equipped with flush round metal covers with frames, equal to J.R. Smith #4146 for tile and #4026 for carpet, with covers recessed to receive tile or carpet. Covers shall be adjustable in height.

iv. Cleanouts occurring in floors finished with plain concrete shall be equipped with heavy duty flush scoriated round cast iron covers with round frame equal to J.R. Smith #4226. Covers shall be adjustable in height.

v. Where cleanouts occur under the floors in unexcavated areas, they shall be brought up flush with the finish floor and fitted with a cover equal to J.R. Smith #4226 series, cast iron top.

vi. Cleanouts occurring in floors protected with membrane waterproofing shall be same as above, except with integral membrane flashing clamping collar.

vii. Cleanouts occurring in walls shall be equipped with flush smooth white metal covers, with 10 inch by 10 inch openings in square frames having anchoring lugs, equal to J.R. Smith #4735.

viii. All otherwise exposed or accessible cleanouts shall be equal to J.R. Smith #4420 or #4531 as required to suit the conditions at each point of application.

ix. Extension pieces and bodies of cleanouts shall be of cast iron and arranged to suit each condition of application.

x. All metal specified above shall be solid "nickel-bronze" having high nickel content, appearance of satin chrome, and corrosion and wear resistance qualities greater than bronze.

xi. Cleanouts shall be the full size of the pipelines to which they are directly connected, but need not be larger than 4 inches for pipe lines up to 10 inches, and shall be at least 6 inches for pipe lines 10 inches and up.

xii. Grade cleanouts shall be J.R. Smith #4890 with inside caulk mounted in cast iron 12" square frame and cover LeBaron #5512.

c. Floor Drains (FD)
i. All floor drains shall be the product of one manufacturer such as J.R. Smith, Wade, Josam, Zurn or Mifab.

ii. Drains located in waterproofed floors of composition materials or of other kinds, shall be fitted with all required flanges, clamping devices and trim required to assure watertight conditions, and they shall be made watertight. Provide all other miscellaneous devices, as required, for a complete installation as approved by Architect.

1. Type FD-A: Toilet Rooms, Shower Rooms and Plenums
   a. J.R. Smith 2010-4-A-P075 floor and shower drain, ducocoated cast iron body with bottom outlet, combination invertible membrane clamp and adjustable collar with Type A polished, chrome plated strainer with flashing clamp device and trap primer.

2. Type FD-B: Mechanical Rooms
   a. J.R. Smith 2233-A-P075, 12" diameter top drain, ducocoated cast iron body with bottom outlet, seepage pan and combination membrane flushing clamp and frame for anti-tilt heavy duty slotted grate with suspended sediment bucket and trap primer.

3. Type FD-_______: Environmental and Cold Rooms
   a. J.R. Smith 3750-P075 floor drain, ducocoated cast iron body with bottom outlet, combination invertible membrane clamp and adjustable collar with polished nickel bronze strainer with oval funnel and trap primer.

4. Type FD-_______: Darkrooms
   a. J.R. Smith 2005-F37-P075 floor drain, acid resistant epoxy coated finish cast iron body with bottom outlet, combination invertible membrane clamp and adjustable collar with raised lip, polished, nickel bronze stainer and trap primer.

5. Type FD-_______: Typical Lab Floors Glassware Washers and Sterilizers
   a. J.R. Smith 9692-6-14-P075, 12" x 12" sanitary floor receptor 6" sump depth, 14 gauge, all Type 304 (CF8) stainless steel light duty with non-tile, loose set full grate with 2-1/2"
square center opening and anti-splash interior dome strainer and trap primer.

6. Type FD-_______: Vivarium Cage Washing Area and Tunnel Washing Area
   a. J.R. Smith 9693-8, 12" x 12" x 8" deep, 14 gauge, all Type 304 (CF8) stainless steel light duty sani-floor receptor with non-tilt, loose set full grate with 1/2" square openings and anti-splash interior dome strainer.

7. Type FD-_______: Ice Machines
   a. J.R. Smith 3510-P075 floor drain, duco-coated cast iron body with bottom outlet, combination invertible membrane clamp and adjustable collar with polished, nickel bronze strainer with 4" diameter funnel and trap primer.

8. Type FD-_____: Flushing Drain
   a. J.R. Smith 2508, 25" square drain with acid-resistant coating, nickel bronze top and 1" non-potable cold water connection. Provide with Sloan Royal 110YC flush valve modified for bottom outlet and recessed in stainless steel cabinet.

9. Type FD-____: Flushing Rim Drain
   a. J.R. Smith 2500-H floor drain, duco-coated cast iron with acid-resistant coating and hinged bar grate.
   d. Roof Drains (RD)
      i. All roof drains shall be the product of one manufacturer such as J.R. Smith, Wade, Josam or Zurn.
      1. Type RD-A: J.R. Smith 1010-RCU-AD, 16" diameter roof drain, duco-coated cast iron body with combination membrane flashing clamp/gravel guard and low silhouette aluminum dome, supplied with underdeck clamp and vandalproof secured top.
      2. Type ORD-A: J.R. Smith 1080-RCU-AD, 16" diameter roof drain with integral 2" dam, duco-coated cast iron body with combination membrane flashing clamp/gravel guard and low silhouette aluminum dome, supplied with underdeck clamp and vandalproof secured top.
3. Type RD-B: J.R. Smith 1560, 3" x 10" oblique scupper drain, plain bronze body with gasket, plain bronze grate with integral membrane.

4. Type RD-C (Green Roof): J.R. Smith 1080-RCU-AD duel inlet, 16” diameter roof drain, duco-coated cast iron body with wide flange membrane flashing clamp, perforated stainless steel extension, gravel stop and low silhouette aluminum dome, supplied with underdeck clamp and vandalproof secured top.

5. Type D: J.R. Smith 1083-C-E-R-C-U (flat) or 1085-ERC (sloped) controlled flow 15" diameter roof drain, dura-coated cast iron body with combination membrane flashing clamp/gravel guard with adjustable flow rate assembly and polyethylene dome, supplied with underdeck clamp and vandalproof secured top. Provide extension as required and sump receiver; see detail for weir openings. Provide where roof detention is required.

6. Type E: (Overflow): J.R. Smith 1045C 15” diameter roof drain with fixed PVC standpipe, adjustable extension, duco-cast iron body, flashing clamp, gravel stop, polyethylene dome. Provide sump receiver, underdeck clamp, and vandal proof dome.

7. Type F: Froet
   i. Provide J.R. Smith 1710 vertical expansion joint at every drain location where the drain outlet piping connects directly to a vertical leader or when the horizontal offset is less than 10’.

   iii. Overflow roof drain discharge to grade shall be:

   e. Backwater valves to be installed on gravity waste lines shall be as follows:
      i. Storm and Sanitary piping system valves shall be J.R. Smith 7022 line-size, coated cost iron body, hub inlet, spigot outlet, bronze threaded cover with automatic valve seat and flapper.
      ii. Laboratory waste shall be J.R. Smith 7022, line size similar to that specified for storm and sanitary systems, except enamel coated interior with ABS removable cover or approved equal.

9. Thermometers
a. Thermometers shall be adjustable angle design of the separable well type and shall have a 9” cast aluminum case. The scale shall be white with black figures and graduations embossed on the scale. Thermometers shall be manufactured by Trerice Co., Ashcroft or Taylor Instrument.

b. Thermometers shall be furnished complete with all necessary sockets, wells, connectors and accessories required for installation suitable for the service in which installed. Extension necks shall be furnished for insulated piping.

c. Thermometers shall be furnished with the temperature ranges of 30° to 100°F for cold water, and of 30° to 240°F for hot water systems.

10. Pressure Gauges

a. Pressure gauges shall have brass movement, aluminum case, double strength clear glass window with black embossed figures and graduations on a white dial face, with 1% accuracy of scale range. Gauges shall be manufactured by Trerice Co., Taylor Instrument, Wika or Ashcroft.

b. Gauges shall be furnished with snubbers and needle valve shutoff valves.

c. Gauges shall be 4 1/2” diameter furnished with ranges that will locate the intended pressure at the point of application approximately midpoint on the range scale. Gauges for natural gas, vacuum and similar low pressure systems shall be gauges specifically designed for low pressure applications.

11. Water Meters

a. Meter shall be displacement type with cast iron casing and bronze trim. Meter shall consist of standard trimmings including an all bronze bypass meter with isolation valves, bronze and stainless steel gears and spindles, strainer and flanged ends. Meter shall be fitted with ball valves, cast iron body and bronze trim. Meter shall meet all requirements of the local Water Department and shall be equipped with dry contacts for remote reading on the Building Automation System. Meters shall be provided on all systems as required by the Boston Water and Sewer Commission.

12. Gas and Water Metering

a. Provide metering of natural gas services and domestic water for new building construction and mechanical systems renovations of existing buildings that will have significant natural gas or water loads; exceptions are for gas supplies to building emergency generators.

b. Pulse outputs from the meters shall be wired back to the nearest accessible building electrical meter “DI-type”.
c. Outputs for remote reading of meters shall be via a dedicated telephone line connection to the meter.

13. Building Automation System

a. The building automation system shall be furnished and installed under another Section of these specifications. This Subcontractor shall provide the tees, pipe wells, valves, and caps to allow the connection from the BAS system to the plumbing points required. The pH probes, moisture content meter and resistivity probe shall be provided for BAS tie-in. The following table itemizes the equipment and location of the type of device necessary to connect to the BAS system.

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<td>Basement</td>
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22 3000 – Plumbing Equipment

1. Steam-Fired Water Heaters

a. Furnish and install as shown on plans in accordance with all codes and authorities having jurisdiction _____ water heater(s) Model __________________, as manufactured by AERCO INTERNATIONAL, INC. or Patterson Kelley.

b. Each heater shall be rated to heat ____GPM of water from 40°F to 140 °F when supplied with ______ lbs/hr of saturated steam at _______ PSIG to the electronic control valve. Condensate discharge shall be 160 degrees F or less, utilizing a sub-cooling coil operating at 92% efficient.

c. Heaters shall be Aerco B+11 or U-Tube Double Wall or PK Compact Water Heaters.

2. Domestic Water Boosters Pumps

a. Variable Speed Packaged Pumping System
b. Variable Speed Packaged Pumping System with Integrated Variable Frequency Drive Motors

i. Furnish and install a pre-fabricated and tested variable speed packaged pumping system to maintain constant water delivery pressure. Grundfos BoosterPaQ Model; System shall provide _____ GPM at _____ PSI, with a minimum suction pressure of _____ PSI. System shall be _____V /_____ Phase.

ii. Each pump (4) shall provide_____ GPM at ______ TDH; _____HP. Allowed substitutions are Synchroflo and Canaris.

iii. The packaged pump system shall be a standard product of a single pump manufacturer. The entire pump system including pumps and pump logic controller, shall be designed, built, and tested by the same manufacturer.

iv. The complete packaged water booster pump system shall be certified and listed by UL (Category QCZJ – Packaged Pumping Systems) for conformance to U.S. and Canadian Standards.

c. Pumps shall be Grundfos or Syncroflo.

3. Hot Water Circulators

a. Work Included

i. Contractor shall furnish and install Grundfos Magna3® stainless steel wet rotor in-line circulator pump, with integrated VFD and Integrated Temperature Sensor for domestic Hot water Re-Circulation in accordance with manufacturer’s recommendations and plans. The Plumbing Subcontractor shall refer to the schedule on the drawings for exact model numbers and pump characteristics.

b. Wet Rotor Circulator Pumps for DHW Re-Circ

i. Furnish and install variable speed Grundfos MAGNA3 pump as per plans and pump schedule.

4. Point-of-Use Water Heater

a. Provide unit equal to Eemax __________, __________kW (wall mounted, undercounter), and provide up to 180°F water temperature.

b. The unit shall include the following:

i. Two (2) heating modules.

ii. Replaceable filter.
iii. 3/4” connections.

iv. Maximum operating temperature of 180°F.

5. All water heaters shall be lead free.

22 4000 – Plumbing Fixtures

1. Water Closets

   a. Refer to schedule on drawings for fixture types and model numbers.

      i. Water closets shall be elongated, wall hung vitreous china, 1.1 GPF to 1.6 GPF, siphon jet with 1-1/2” top spud and cast iron nipples equal to American Standard or Afwall Millenniom Model 2257.101.

      ii. Flushometer valve shall be exposed chrome plated, manual dual flush, sensor operated battery-powered, 1” I.P.S. screwdriver angle stop, protective cap with set screw, adjustable tailpiece, vacuum breaker and spud coupling, set screw escutcheon at wall. Flushometer valve shall have a non-clogging piston operating with a self-cleaning debris screen. Flushometer shall be Model WES-111 Sloan, Zurn or Toto.

      iii. Seats shall be heavy duty, institutional, solid plastic seat for elongated bowl, open front less cover with self-sustaining check hinge, Bemis Model 1655CT / 1655SSCT.

      iv. Fixtures designated for handicapped use shall be installed in accordance with the Americans with Disabilities Act as well as state and local codes.

2. Urinals

   a. Refer to schedule on drawings for fixture types and model numbers.

      i. Urinals shall be wall hung, vitreous china, 1.0 GPF, 0.125 GPF siphon jet with 3/4” top spud, American Standard or Washbrook Universal Model 6590.001.

      ii. Flushometer valves shall be exposed, chrome plated, sensor operated, battery-powered, 3/4” I.P.S. screwdriver angle stop, protective cap with set screw, adjustable tailpiece, vacuum breaker and spud coupling, set screw escutcheon at wall. Flushometer valve shall have a non-clogging piston operating with a self-cleaning debris screen. Flushometer shall be Sloan Model 186 ES-S TMO.

      iii. Fixtures designated for handicapped use shall be installed in accordance with the Americans with Disabilities Act as well as state and local codes.
3. Lavatories
   a. Refer to schedule on drawings for fixture types and model numbers.
      i. Lavatories shall be vitreous china, self-rimming or wall hung and 8" faucet centers. American Standard or Ovalyn Undercounter Sink 0495.221, unglazed rim.
      ii. The faucets shall be chrome plated, solar-operated. Equal to Sloan Solis EAF-275-ISM.
      iii. Drains shall be chrome plated, cast brass grid drain. Equal to manufacturer of supplied fixture.
      iv. Fixtures designated for handicapped use shall be installed in accordance with the Americans with Disabilities Act as well as state and local codes.

4. Emergency Showers and Eyewashers
   a. All showers and eyewashers shall comply with ANSI Z-358.
   b. Provide tepid water to all emergency equipment fixtures.
   c. Combination shower eyewash units in Mechanical Rooms shall be made of galvanized steel pipe and fittings and be equipped with ABS plastic shower heads, polished stainless steel pull rod, chrome-plated stay-open ball valves, two (2) spray heads and stainless steel bowl.
   d. Emergency fixtures shall be Speakman.
   e. All emergency fixtures shall be provided with a floor drain and trap primer.

5. Trim
   a. Fixture Trim and Accessories: Provide fixtures complete with fixture carrier, faucet, drain outlet, tailpiece, P-trap, and stops and supplies.
      i. Finish: All trim exposed to view shall be polished chrome plated.
      ii. P-Traps: Cast brass adjustable P-trap with cleanout plug, ground joint and 17 gauge minimum weight extension with escutcheon. Provide Chicago or McGuire #8090 1 1/4" by 1 1/2" on lavatories and #8089 1 1/2" by 1 1/2" on sinks.
      iii. Drain Outlets: Provide drain outlet of the same manufacturer as the fixture, faucet trim or McGuire 155 with chrome plated cast brass plug with 17 gauge minimum weight tailpiece. Provide 1 1/4" tailpiece on lavatories and 1 1/2" on sinks.
iv. Stops and Supplies: Chrome-plated brass with stop and loose key, Chicago or McGuire #170-LK, or # BV170-LK, escutcheon flexible riser. Refer to other Sections herein for information on transition between materials.

v. Joints between wall mounted fixtures and wall shall be sealed with caulk to match fixture color.

vi. All faucets, water coolers and drinking fountains shall be constructed of a lead free brass alloy and where applicable, shall be certified to comply with NSF 61 Section 9 Drinking Water Standard.

b. Water Conservation: Provide water conserving fixtures and trim compliance with the following maximum water use requirements. Provide variable pressure flow controls on showers, sinks and lavatory faucets.

   i. Public Lavatories: 0.5 GPM for 9 second cycle

   ii. Sinks (Low Flow): 0.5 GPM

   iii. Water Closets (Low Flow): 1.28 GPF

   iv. Urinals (Low Flow): 0.125 GPF

c. Fixture Supports

   i. Acceptable Manufacturers: J.R. Smith, Zurn, Wade, or Josam.

   ii. Provide floor mounted fixture support carriers for wall mounted fixtures including, but not limited to, water closets, urinals, lavatories, scrub sinks and clinical sinks. Fixture support shall support at least 250 lbs. for (5) minutes and 750 lbs. for bariatrics. Furnish complete with foot piece, all necessary bolts, nuts, washers and gaskets. The adjustable nipple for the water closets between the cast iron fitting and closet bowl shall be threaded cast iron. Secure all foot pieces to floor slab using four bolts per foot.

   iii. Close coordination is required between the plumber and tile subcontractor in closet installation. Maintain 1/16" clearance between finished wall and back of closet and follow manufacturer’s details in installing couplings to ensure tight seal at closet outlet. Closet hanging templates must be used.

      1. Water Closets: Zurn ZR-1204-CC, J.R. Smith 230-CI

      2. Lavatories: Zurn ZR-1231, J.R. Smith 700

      3. Urinals: Zurn Z-1222, J.R. Smith 637

      4. Bariatric Water Closets: Zurn Z-1203-N-XH-CC (750 lbs.)
6. Sustainable Design Initiatives

   a. The project has been registered under the USGBC LEED – NC Version 2.2 Green Building Rating System. Contractor responsibilities relative to the LEED Certification process in general and credit documentation in particular are defined in Division 1.

   b. Plumbing systems and equipment with particular emphasis on sustainable design and integral to LEED Certification include, but are not limited to, the following:

      i. Premium Efficient Motors

      ii. Low Flow Plumbing Fixtures

      iii. Low VOC Sealants and Adhesives

      iv. Construction IAQ Management Plan

26 6000 – Laboratory Plumbing systems

1. Regulators

2. Manifolds

   a. Provide specialty gas manifolds as indicated on the drawings. Manifolds shall be as manufactured by Spectra Gases, Western Enterprise or Middlesex Gases. Manifolds shall provide continuous supply of gas from multiple sources, the manifolds shall be provided with automatic changeover with dual in-line regulators and a line regulator to control the delivery pressure. An alarm switch shall be provided within the manifold case and shall be capable of remote alarms. Manifolds shall be provided with flexible stainless steel braided pigtails with check valves, shut-off valves, and individual header valves with handle grips at each cylinder.

   b. The manifold for the CO2 system shall be the same except provided with cryogenic pigtails.

   c. Manifolds shall be as follows:

      i. Nitrogen: Western Enterprises Model DS1000-7-X-Y-Z

      ii. Helium: Western Enterprises Model DS1000-5-X-Y-Z

      iii. Argon:
Western Enterprises Model DS1000-3-X-Y-Z

iv. Oxygen:
   Western Enterprises Model DS1000-9-X-Y-Z

v. CO2:
   Western Enterprises Model DS1000-4-X-Y-Z

3. Outlets
   a. Refer to schedules on drawings for fitting types and model numbers.
      i. Lab fittings shall be chrome plated, indexed for specific service, pressure rated to meet requirements of specific service. All natural gas turrets shall be supplied with an integral check valve. Equal to Chicagofaucets.
   b. Furnish and install the following sink fittings, laboratory outlets, fixtures, etc."
      i. C - Cold Water Outlet - Peninsula Bench - CS – Drop
         Chicago No. 937-E22 non-domestic cold water outlet
      ii. G - Gas Outlets - Peninsula Bench – Drop
          Two Chicago No. 909-C gas outlets - back to back
      iii. V - Vacuum Outlets - Peninsula Bench – Drop
           Two Chicago No. 987-LF-907 vacuum outlets - back to back
      iv. A - Compressed Air Outlets - Peninsula Bench – Drop
          Two Chicago No. 907 compressed air outlets - back to back
      v. N - Nitrogen Outlet - Peninsula Bench – Drop
         Two Chicago No. 937CH nitrogen outlets - back to back
      vi. C1 Cold Water Faucet - Wall Bench - CS – Deck Mounted
          Chicago 928-VB water faucet
      vii. G1 Gas Outlet - Wall Bench – Deck Mounted
           Chicago No. 980 WS-909C single gas outlet
           Chicago No. 981 WS-909C double gas outlet
      viii. V1 Vacuum Outlet - Wall Bench – Deck Mounted
            Chicago No. 980 WS-907 single vacuum outlet
            Chicago No. 981 WS-907 double vacuum outlet.
      ix. A1 Compressed Air Outlet - Wall Bench – Deck Mounted
          Chicago No. 980 WS-907 single compressed air outlet
          Chicago No. 981 WS-907 double compressed air outlet
x. N1 Nitrogen Outlet - Wall Bench – Deck Mounted  
Chicago No. 980 WS -937 single nitrogen outlet  
Chicago No. 981 WS -937 double nitrogen outlet  

xi. RO - Reverse Osmosis Faucet – Deck Mounted  
Orion GNF30-STD or GNF30-VB deionized deck mounted water faucet.  

xii. Provide Chicago Quick Connects where required.  

4. Source Equipment  

a. Vacuum Pumps  

i. Provide complete factory-assembled and pre-tested laboratory / medical / 
dental medical vacuum pump system consisting of oil less rotary vane, screw or 
claw vacuum pumps by Medaes, Beacon Medical or approved equal and in 
compliance with NFPA 99.  

ii. Sihi vacuum pumps shall be considered for laboratories using chemicals in the 
vacuum system.  

b. Air Compressor System  

i. Provide complete factory-assembled and pre-tested laboratory / medical air 
compressor system in compliance with NFPA 99. System shall consist of oil-less 
compressors, motors, control panel, receiving tank, air dryers, duplex filter 
assembly cabinet, pressure regulating valves, and dewpoint/carbon monoxide 
monitor. System shall be Medaes MedPlus, Beacon Medical, Squire Cogswell or 
approved equal.  

ii. Capacity: Provide compressor capacities, motor sizes, receiver, filters, and 
regulators equal to Medaes #_______________.  

iii. Compressors shall be oil-less rotary scroll, oil-less reciprocating, oil-free rotary 

tooth or oil-flooded screw.  

c. pH Adjustment System  

i. The laboratory waste pH Neutralization System shall be supplied as a complete, 
integrated process system by a single supplier, skid mounted, preassembled and 
pre-tested prior to delivery to the site. The system shall be delivered as a 
complete skid with all inter connecting piping, signal wiring, and power wiring 
installed and tested prior to delivery. The system shall be manufactured by PPM 
or Practical Applications, Inc.  

ii. The laboratory waste pH Neutralization system shall be a two-stage system with 
two continuous, stirred tank reactors in series. Each tank stage shall have bi-
directional pH control and have equal treatment capacity in order to provide full redundancy. Laboratory waste shall flow into the first tank from the laboratory drain system. After mixing and treatment, the wastewater shall flow into the second tank for additional treatment as necessary and then be discharged to the sewer. The pH of the final treated effluent wastewater shall be monitored independently and shall be recorded on a circular chart recorder. The flow rate and total cumulative flow of the final treated effluent shall be monitored and shall be recorded on the same circular chart recorder. The system shall be provided with a minimum of three (3) 3/8” sampling spigots installed on the effluent discharge. Spigots shall be located so that they are accessible from the floor.

d. Reverse Osmosis Deionized Water System

   i. Water Purification Equipment

   1. Provide a central pure water system capable of generating ______ gallons of product in 8 hours (______ gallons per day), based upon cold municipal potable feed water with no tempering, with ______ gallons of storage by using two (2) ______ gallon storage tanks. The system shall be factory wired. All skids shall have local disconnects at pumps and devices requiring starters for 460 VAC power. 110 VAC or 24 V signals from the central monitoring and control panel located on the distribution pump skid shall signal local stagers, starters, and VFDs. This Contractor shall be responsible for all required interconnecting wiring and piping between the skids.

   System shall be by Arion Water Systems and shall consist of, but not limited to, the following major components as required to provide the level of water quality specified. The specification is provided with references to Arion. The panel is to be wired to provide a single point connection for service from Section 260530. The contract shall include all components as required to provide a completely operational system as outlined by these documents and verified by the vendors detailed P, & I, D drawings.

   2. Major Equipment

      a. (1) Multimedia filter

      b. (1) Duplex Water softener with brine tank

      c. (1) Carbon filter

      d. (1) Pre-RO UV sterilizer and carbon filter recirculation system (1) Reverse osmosis system unit
e.  (2) _____ gallon conical bottom RO product storage tanks with stands, with accessories

f.  (1) Distribution pump skid, with mixed bed deionizers, resin traps, UV, and 0.2 micron filters

g.  (1) Reject transfer pump skid

h.  (1) PLC control Panel

i.  Instrumentation

3.  Performance requirements: The system shall generate water equal to the following, measured at the effluent of the distribution skid outlet:

   a.  Silicate (SiO2): \[ \leq 0.1 \text{ mg/l} \]
   
   b.  Resistivity: greater than 16.0 Megohm-cm
   
   c.  Bacteria Content: less than 1000 CFU/ml

4.  Complete documentation shall be provided with the pure water equipment. Documentation shall include but not limited to the following:

5.  Detailed P&ID Drawing

   a.  Valves tag numbers
   
   b.  Instruments tag numbers
   
   c.  Alarms
   
   d.  Pipe sizing and material of construction
   
   e.  Skid limitations
   
   f.  Plan of component layout
   
   g.  Written sequence of operation

6.  Mechanical Assemblies of all Skids

   a.  Dimensions
   
   b.  Major components highlighted
c. Bill of materials

7. Control Panel Layout
   a. Lights, switches and instrument plaques
   b. Back panel layout

8. Manufacture Catalog Data Sheets
   a. Major components

9. Testing
   a. Hydrostatic of all equipment
   b. Control panel checkout

10. System shall be a fully recirculated piping system.

e. RO Reject System
   i. System shall be by Arion Water Inc. and shall include the following:
   ii. Reject Transfer Storage Tank

   1. Provide one (1) ______ gallon vertical, flat bottom, cylindrical tank
      Specifications
      Dimensions ____" diameter x ____" height approx. (without accessories)
      Provide all nozzles. Provide level switches on tank.
      Access:
      Top Manway or 12" minimum access port
      Material of construction: Polyethylene
      Auxiliary Equipment
      Level switches
      High Level - shutdown city water valve
      Low level - fill tank
      Low level – shut down transfer pumps

a. Provide one (1) two-way valve located on the reject storage tank. The purpose of this valve shall be to fill the tank with city water if sufficient reject water is not available. The valve shall be of PVC construction and be electrically actuated.
   i. Tanks and tank accessories will be shipped loose for field installation
iii. Reject Transfer Pump Skid

1. General Description

   a. To transfer reject the water that has been stored, a _____ GPM duplex pump skid is to be provided. The pump skid shall be shipped completely pre-piped. One VFD (with pressure transmitter and PID loop control) per each pump shall be provided, and include a disconnect in its own dedicated NEMA 12 enclosure to allow servicing of either pump without interrupting service flow. Deliver _____ psig at final skid discharge. The pump skid shall be built with flanged inlet and outlet connections to mate directly to adjoining tanks and other supplied equipment. One pump shall operate as a backup. Provisions shall be made to alternate the back-up pump on a time basis, in accordance with manufacturer's recommendations for best performance and longest life.

   b. Pump quantity ................................................................. Two (2)
   Pump type ................................................................. Multistage centrifugal
   Design flow ................................................................. _____ GPM (per pump)
   Design pressure .............................................. _____ PSI (regulated, per pump)
   Manufacturer ........................................ Grundfos __________ or Approved Equal
   Materials of construction .................................. 316L stainless steel (wetted surfaces)
   Horsepower ................................................................. _____ HP
   Phases ............................................................................. 3 phase
   Voltage ........................................................................ 460 VAC
   Components ............................................................ 316 stainless steel

2. Skid, Valves and Piping

   Frame ............................................................................. Carbon steel
   Paint ............................................................................. Epoxy, polyurethane, or powder coated
   Valves (≥ 2”) ............................................................... Butterfly (EPDM/316SS internals)
   Valves (< 2”) ................................................................. Ball, PVC
   Piping ............................................................................. SCH 80 PVC, solvent welded

iv. Reject Transfer Bladder Tank and Instruments

1. Bladder Tank

   a. A five gallon bladder tank shall be provided. The purpose of the tank is to allow the VFDs to go into automatic shutdown mode to save energy when no water is called for.

2. Instrumentation

   Pressure indicators (1) ................. 316SS, 2.5” face, liquid filled, 1-160 psig
Sample valves ............................................................................................... (1) PVC ball

f. Animal Watering System

i. The Plumbing Contractor shall be responsible for a complete and functional animal watering system (AWS). The system shall include all circuitry (conduit, cable, wire, boxes, etc.) for control wiring required. All wiring material shall comply with the AWS vendor requirements and shall be coordinated with all other trades. The Animal Watering System shall be by Edstrom.

ii. Edstrom Watchdog System

1. The Edstrom Watchdog System is a computer based data management, monitoring and control system specifically designed for laboratory animal facilities. The multi-tasking operating system allows simultaneous data collection, room task scheduling, alarm notification and report generation. The modular system design allows for addition of devices and sensors to meet the changing needs of the facility.

2. Animal Watering System Controller (AWSC)
Collect and process all data from sensors, provide user interface to view status, troubleshoot, set-up and activate control components. Store data in the event of communication loss with Watchdog server.

3. System Communications and Cabling
Applicable cabling required for specified communications to interconnect components of modular design system.

iii. Chlori-Flush Station (Model CFS-305)

1. General

a. The Chlori-Flush Station shall be a panel assembled self-contained unit designed for wall mounting. It will provide chlorinated water at an operating pressure of approximately 17 psi for flushing and sanitizing mobile rack manifolds. Both models are UL LISTED

iv. Recoil Hose Flush Station

1. The recoil hose flush station is to be a panel assembled, self-contained unit designed for wall-mounting. It shall provide a method to internally flush up to (6) detachable recoil hoses at one time. The flushing procedure involves connecting up to (6) recoil hoses to the flushing station and flushing them with water and then evacuating the hoses with compressed air. This may be accomplished automatically. Periodic
flushing may control bacterial growth in the recoil hoses. The unit is to be Edstrom Model No. 5480.

v. Portable Sanitizer

1. The portable sanitizer shall be a self-contained system capable of delivering a pre-mixed sanitizing solution into the room distribution piping via an injection point. The unit shall consist of a 20-gallon polyethylene reservoir tank mounted on a movable dolly and a submersible 1/8 HP pump with an 8'-0" long solution supply hose. The system will also include a cover mounted on/off switch, an interconnect station drain hose and a tank drain hose. The unit is to be Edstrom, Model No. P/N 15450-000.

vi. Pressure Reducing Stations

1. The Pressure Reducing Station is a panel assembly to provide animal drinking water at a normal operating pressure of 3-4 +/- 1/2 psi with a minimum flow of one gallon per minute.

vii. Stainless Steel Room Distribution System

1. The stainless steel room distribution system is a water delivery piping system designed specifically for an animal automated drinking water system. The system operates normally at a low pressure of 3-5 psi, but is subjected to flushing pressures up to 50 psi.

   a. This specification applies to the receiving, handling, storage, and installation of stainless steel tubing and fittings for an animal drinking water system.

   b. Furnish all materials in accordance with this specification and manufacture in accordance with applicable codes and standards.

   c. ANSI/ASTM Standard A450 stainless steel tubing.

   d. Purchase the complete piping system from a single manufacturer. Factory cut and fabricate tubing to system designed lengths, electropolish and passivate and then cap and/or seal in a bag and suitably box for shipping protection. Individually bag each fitting and suitably box for shipping protection.
e. Inspect shipping cartons upon delivery for damage and material cleanliness. Report promptly to the manufacturer any damaged material.

f. Handle tubing to avoid bending or damage. Keep materials clean and free from grease and oil. Store all tubing and fittings in their original package until ready to use.

g. Store all system material in an area segregated from other construction material. Choose a location inside a building protected from any corrosive atmosphere. Limit access to protect against physical damage, loss and contamination.

2. Room Distribution Piping and Fittings
Distributes water from a pressure reducing station into and around each animal room and to flush drain points. Pressure rating is 200 psi minimum. Use piping/fitting design to allow mechanical dismantling for repair or replacement of individual components. Soldered, brazed or adhesive bonded joints are not permitted. Electropolish externally and passivate all water contact surfaces to attain a uniform oxide inactive surface film.

a. Stainless steel welded tubing
   i. .50" OD x .035" wall
   ii. 316 L grade

b. Electropolish/passivation process
   i. Electropolish in 135\(^\circ\) F solution of 6% phosphoric - 35% sulfuric acid
   ii. Passivate in 105\(^\circ\) F solution of 20% nitric 80% water
   iii. Final rinse with 125\(^\circ\) F Reverse Osmosis water to remove all chemical residues
   iv. Electropolish and passivate after all fabrication and welding

c. Coupling, elbow, tee fittings
   i. Clean Fitting or equivalent sanitary type
   ii. 316 L grade stainless steel
iii. ID: .43" to exactly match tubing ID

iv. Electropolish both internally and externally and passivate in accordance with 2.1.2 to a finish of 32 RA or better on all water contact surfaces

v. Joint Seal

1. High grade FDA approved silicone

2. Seal edge width: .05"

3. ID: .43" for flush internal joint

vi. Ferrule: 316 Stainless Steel

vii. Retainer hex nut: 303 stainless steel

viii. Bottle Filling Station Model BFS-675

1. The Bottle Filling Station is a complete system for automatically filling a case of animal drinking water bottles with treated or untreated water. The bottle filling station accurately mixes a base treating solution into animal drinking water for chlorination, acidification or medication and dispenses the treated water through a manifold and nozzles into a case of water bottles. The station is designed with easy access to solution tank for refilling. Solution metering pump is positioned low on the frame for positive pump priming. Reservoir tank with cone bottom can be located on either side, back or remote to the fill table. Fill Station sides are removable for conveyor feed. Options are available for remote monitoring and report writing with V5-Watchdog connection.

5. Piping, Fittings and Joints

a. Polypropylene Piping

i. RODI Water System

1. Piping shall be SDR11 Beta Series wall thickness conforming to ASTM-2837 with butt fusion joints rated for 150 psi at 68°F as manufactured by Asahi or Orion.

2. If alternate manufacturer is submitted, it shall be the Contractor’s responsibility to verify pipe sizes, pressure losses and velocities within the system. The Contractor will be required to submit his design prior to installation for review and approval.
ii. Above Ground Laboratory Waste and Vent (Smaller than 3”)

1. Schedule 40 fire retardant, ASTM D4101, mechanical joint system as manufactured by Orion, IPEX / Enfield, G.F. Fuseal or Asahi.

iii. Above Ground Laboratory Waste and Vent (3” and Larger)

1. Schedule 40 flame retardant ASTM D4101, mechanical system as manufactured by Orion, IPEX / Enfield, G.F. Fuseal or Asahi.

iv. Lab Waste Ejector Discharge

1. SDR 11 flame-retardant copolymer polypropylene rated to 150 psi at 68°F conforming to ASTM D4101. Fittings shall be plain end, pressure pattern drainage type. Joints shall be socket fused conforming to ASTM D2657, George Fischer, Orion Asahi.

2. Contractor shall submit all lab waste discharge piping components to the Massachusetts Plumbing Board for approval per 248 CMR Section 10.13 Massachusetts Plumbing Code. Documentation submitted to the MA Plumbing Board shall indicate chemical compatibility.

v. Below Ground Laboratory Waste and Vent

1. Schedule 40, ASTM D4101, electrofusion or socket fusion system as manufactured by George Fischer, Orion, IPEX / Enfield or Asahi.

b. Durion Piping

i. Laboratory Waste and Vent at all glasswashers, autoclaves ad cagewashers – provide 10’ section of piping.

1. Piping shall be high silica content Durion or approved equal. Joints shall be made with stainless steel compression mechanical joints or hub and spigot with lead and acid resistant packing.

c. Laboratory and Specialty Gas Pipe and Fittings

i. Use for Compressed Air, Helium, Argon, Carbon Dioxide and Nitrogen

1. All piping shall be seamless copper tubing, Type L hard temper, ASTM Designation B88 for assembly with braze joint fittings.

2. Fittings for connecting copper tubing shall be standard weight, wrought copper, brass or bronze type. Fittings for copper tubing shall be wrought copper fittings, deep socket, designed expressly for brazing at temperature greater than 1000°F. For may be brass or bronze.
3. Brazing Alloy: For assembling braze-joint fittings shall be Aircoils 45 or other silver brazing alloy of equivalent melting point and physical properties and shall conform to ANSI/AWS A5.8.

4. All pipe shall be prewashed expressly for oxygen use and delivered washed and capped. Piping shall be installed with a constant nitrogen purge.

d. Copper Tubing and Fittings

i. Vacuum Piping, Compressed Air Intake and Vacuum Exhaust

1. Tubing to be Type L hard temper with wrought copper fittings conforming to ASTM B88 and ASME B16.22. All joints shall be soldered with ASME AWS/A5.8 lead free solder.

6. Valves

a. RODI Water Valves (Polypropylene)

i. Diaphragm Valves: 1/2" to 2", polypropylene, allowable working pressure of 150 psi at 68°F water, spigot ends, EPDM diaphragm, position indicator, George Fischer Type 315PP, Asahi or Orion.

ii. Diaphragm Valves: 2-1/2” and larger, polypropylene, allowable working pressure of 150 psi at 68°F water, flanged ends, ANSI Class 150, EPDM diaphragm, position indicator, George Fischer Type 317PP, Asahi or Orion.

b. Nitrogen Shutoff Valves (Stainless Steel Systems)

i. 1/16” to 3/4” shall be all stainless steel with extended stems and CTFE seat, swage or compatible style ends equal to Whitey Series 40. 1” to 2” shall be swage or compatible style ends equal to Whitey Series 60.

c. Specialty Gas Shutoff Valves (Compressed Air, Vacuum, Helium, Argon Vacuum, Carbon Dioxide and Nitrogen)

i. Ball valves shall be three piece bronze or brass body with chrome plated bronze or brass ball, Teflon seats and stem seal, full port designed with extension ends for brazing.

ii. All valves except for vacuum shall be prepared for oxygen service. Valves to be rated for 400 psi and activated by 90 degree turn to full-on to full-off position, Watts B-6801 or Apollo.

d. RODI Pressure Regulator
i. Pressure regulator shall be polypropylene with NPT threads. The valve shall be one piece body housing containing the inlet port, outlet port, valve seat and pressure orifice. The regulator shall have a piston with a fabric reinforced EPDM rolling diaphragm sensing the downstream pressure and providing for maximum sensitivity and control accuracy. The shaft connecting the piston and the valve seat assembly shall have a double U-cup seal for safety. The valve shall be as manufactured by Plast-O-Matic or George Fischer. Refer to the drawings for model numbers and pressure settings.

e. RODI Backpressure Regulator

i. Backpressure regulator shall be polypropylene with NPT threads. The valve shall be of the inline porting design with a solid diaphragm backed by an elastomeric supporting diaphragm. The pressure adjusting bolt and lock nut shall be plastic. The valve shall have fail-dry safety design with a vented chamber between the Teflon diaphragm and the secondary U-cup seal. The valve shall be 100% individually factory tested and shall be as manufactured by Plast-O-Matic or George Fischer. Refer to the drawings for model numbers and pressure settings.

f. Compressed Air Pressure Regulating Valve

i. High capacity diaphragm operated regulator with zinc body, aluminum spring cage, adjustment mechanism capable of maintaining a constant outlet pressure with wide variation in flow similar to Watts Model R-119.

g. The Plumbing Subcontractor shall match existing piping systems for all Laboratory Plumbing Systems in each of the various buildings.